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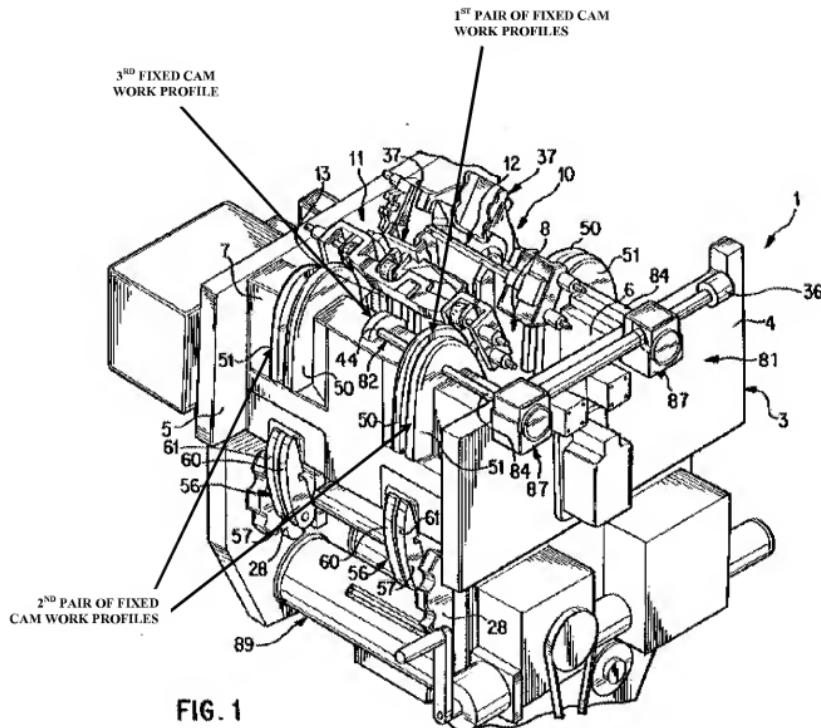
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FIXED STRUCTURE**FIG. 1**

FORMING ASSEMBLY

